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Potential link between structure of iron catalyst and Fenton-like performance:

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#### from fundamental understanding to engineering design

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#### 11 Abstract

12 Heterogeneous Fenton-like process on the basis of Fe catalysts has been widely 13 studied for wastewater treatment, which overcomes the problem of pH limitation and 14 sludge production in homogeneous Fenton system. Nevertheless, excessive  $H_2O_2$  is 15 typically required to reach a desirable Fenton-like efficiency of Fe catalysts, 16 challenging the environmentally sustainable application. Hence, numerous researches 17 have been carried out to improve the utilization efficiency of Fe catalysts to  $H_2O_2$ . Among various strategies, structure design is possible to endow Fe 18 lysts with novel physiochemical properties, such as different coordination ment, more active 19 sites and enhanced charge transfer, which has attracted wide interest with tremendous 20 21 research progress being made. In this review, we dainly focus on the recent advances in designing "smart" Fe catalysts for efficient Fenton-like reaction through structure 22 he structure properties (i.e., exposed facet, 23 design. The influence mechanis 24 ce confinement) on the Fenton-like activity of Fe catalysts defects, catalyst size, and sp eralize structure-activity relationships. Afterward, we will 25 ger are carefully discus -d1 26 briefly summarize the characterization techniques for examining these structure 27 properties, followed by strategies to prepare Fe catalysts with specific structure. This 28 review intends to offer valuable information for designing and fabricating efficient 29 environmental catalysts for the heterogeneous Fenton-like reaction.

30 Keywords: Heterogeneous Fenton-like process; Fe catalysts; Structure-activity
 31 relationships; Characterization; Structural design

## 32 **1 Introduction**

33 With the inevitable industrialization and urbanization, the environmental pollution 34 has developed into a global challenge damaging the ecosystem and plaguing the survival of life.<sup>1-3</sup> Therefore, environmental remediation has received much attention, 35 36 finding environmental-friendly techniques to remove contaminants from various media is of highly urgent.<sup>4-6</sup> Recently, advanced oxidation processes (AOPs) have been 37 regarded as attractive technologies to destruct toxic and recalcitrant pollutants, on 38 account of the generation of highly reactive species.<sup>7-10</sup> Fentoe p 39 ss is one of the most representative AOPs, which consists of the production roxyl radical (•OH) 40 via the interaction between  $Fe^{2+}$  and hydrogen peroxic  $(H_2O_2)$  (Eq. 1).<sup>11,12</sup> Regrettably, 41 in spite of its powerful oxidation capacity, homorepeous Fenton process keeps facing 42 several limitations, such as narrow workin, pH (pH 2.8-3.5), accumulation of Fe-43 st recycling.<sup>13</sup> To this end, researchers have 44 containing sludge, and difficulty deflected to develop heterogeneous Fenton-like processes based on solid catalysts. The 45 eterogeneous catalyst is significant to the application of 46 development of this technology. 47

Currently, multivalent transition metal (i.e., Fe, Mn, Cu and Co) based catalysts have been extensively employed as  $H_2O_2$  activator, because of their capacity of participating in the electron transfer reaction with  $H_2O_2$  and possible auxiliary functions (such as magnetic separation).<sup>14-16</sup> In particular, Fe catalysts show great potential as heterogeneous Fenton-like catalysts since Fe is the second most abundant metal in nature and almost non-toxic, besides, the important role of Fe in classical homogeneous

Fenton process has been widely studied.<sup>17, 18</sup> To date, multifarious Fe catalysts have 54 55 been successively applied in heterogeneous Fenton-like reaction, such as zero-valent Fe,<sup>19, 20</sup> Fe oxides,<sup>21, 22</sup> Fe-based sulfide,<sup>23, 24</sup> Fe-based layered double hydroxides 56 (LDHs),<sup>25, 26</sup> and Fe-based metal-organic frameworks (MOFs),<sup>21, 27</sup> which do exhibit 57 good Fenton-like catalytic activity. Nevertheless, a large excess of H<sub>2</sub>O<sub>2</sub> (above the 58 59 stoichiometric amount by 100-fold) are typically required to achieve a desirable Fentonlike performance of Fe catalysts,<sup>28</sup> due to the necessary cycle of  $Fe^{2+}$  and  $Fe^{3+}$  for •OH 60 generation (Eq. 1), and the regeneration of  $Fe^{2+}$  via reduction of  $Fe^{3+}$ te-limiting step) 61 (Eq. 2),<sup>29</sup> resulting in the limitation of practical application 62  $Fe^{2+} H_2O_2 \rightarrow Fe^{3+} HO^- + \cdot OH$  $k = 40-80 \text{ M}^{-1}$ 63 (1)  $Fe^{3+} + H_2O_2 \rightarrow Fe^{2+} + H^+ + HO_2$ k = 0.001 0.964 (2)It is thus required to improve the utilization efficiency of Fe catalysts to  $H_2O_2$  to 65 al, heterogeneous Fenton-like processes are reduce the consumption of H<sub>2</sub>O<sub>4</sub> 66 n g highly dependent on surface reactions to activate H<sub>2</sub>O<sub>2</sub> to generate reactive species.<sup>22,</sup> 67 <sup>30</sup> Therefore, it the becomidered that surface structure of Fe catalysts (i.e., atom 68 69 arrangement, coordination environment, and electronic structure, etc.) have a significant impact on their Fenton-like activity.<sup>12, 31, 32</sup> For example, it is well-known 70 71 that H<sub>2</sub>O<sub>2</sub> (Lewis base) tend to adsorb on unsaturated coordinated Fe atoms (Lewis acid sites) on catalysts surface with strong affinity,<sup>33, 34</sup> and coordination number of active 72 73 sites usually have a significant effect on the adsorption process. To be specific, the 74 active sites possessing low atomic coordination number generally exhibit strong 75 adsorption ability, while too higher undercoordination number of active sites might

disfavor the adsorption process owing to the relatively strong stereo-hindrance effect.<sup>31,</sup> 76 <sup>35, 36</sup> In this regard, the different coordination environment of Fe, which closely relate 77 to the particle size and exposed surface,<sup>35, 37, 38</sup> will correspondingly affect H<sub>2</sub>O<sub>2</sub> 78 79 complexation and adsorption, and thus H<sub>2</sub>O<sub>2</sub> activation. Meanwhile, the charge transfer 80 from catalysts to H<sub>2</sub>O<sub>2</sub> also plays a significant role in activating H<sub>2</sub>O<sub>2</sub>, and sufficient 81 charge transfer would effectively promote catalytic activity of catalysts. Accordingly, 82 many strategies to optimize the electronic structure of Fe catalysts have been proposed, such as introducing oxygen vacancies, which can not only facilitat urface Fe<sup>3+</sup>/Fe<sup>2+</sup> 83 redox cycle, but also promote charge transfer from catalysts rbed  $H_2O_2$ , thereby 84 improving H<sub>2</sub>O<sub>2</sub> utilization efficiency and Fenton-lib catalytic performance.<sup>39-41</sup> As a 85 whole, structure design of Fe catalysts to mod flate surface structure brings about new 86 opportunities for improving Fenton-like cata vtic activity. A systematic understanding 87 atalytic activity/mechanisms and structural 88 of the relationship between Fen characteristics is thus in ugent need for future construction of highly efficient Fe 89 90 catalysts.

Currently, a number of reviews have summarized the types of Fe catalysts in heterogeneous Fenton-like process and strategies to improve catalytic performance through additional energy input, such as light, ultrasound, and chelating agents.<sup>12, 17, 31,</sup> <sup>42-44</sup> These reviews made great progress in summarizing and promoting the application of heterogeneous Fenton-like process based on Fe catalysts. However, to the best of our knowledge, there is no review focus on the structure design of Fe catalysts towards enhanced Fenton-like process. In this critical review, we begin with the specific 98 influence of structural properties of Fe catalysts including exposed surface, defects, 99 catalyst size, and space confinement on Fenton-like activity, which have typical impacts 100 on the atomic and electronic structure of catalysts, and then, the advanced 101 characterization techniques for evaluating the structure-performance relationship are 102 introduced. Besides, the structure engineering strategies are also discussed in detail. It 103 is hoped that the available and up-to-date information in this review will inspire 104 researchers to further design heterogeneous catalysts from the respects of structure

105 design to maximize their potential for environmental remediation.

106 **2 Key features of structure** 

In order to make a full advantage of structure design of Fe catalysts for Fentonlike catalysis, it is necessary to better understand the influence mechanism of structure
properties on the Fenton-like catalytic performance. In this section, we emphasize some
key features of structure, including exposed surface, defects, catalyst size, and space
confinement, which significantly affect the surface structures of Fe catalysts, and thus
Fenton-like performance.

113 2.1 Exposed surface

To date, numerous studies have demonstrated that rationally modulating exposed surface of Fe catalysts is an available strategy to enhance their Fenton-like catalytic activity, because the distinguishing surface atomic configuration and coordination on different surface usually have a notable impact on the surface reactivity.<sup>35, 45-47</sup> Here, the substantial role of Fe catalysts surface in affecting Fenton-like reaction will be demonstrated from the perspective of  $H_2O_2$  adsorption, surface electronic structures 120 relating to  $H_2O_2$  activation, and •OH transformation.

121 Generally, the effective adsorption of H<sub>2</sub>O<sub>2</sub> on Fe catalysts surface is considered 122 as the prerequisite for subsequent  $H_2O_2$  activation process. In a typical process,  $H_2O_2$ can be molecularly adsorbed onto catalysts via the interaction between hydroxyl groups 123 of H<sub>2</sub>O<sub>2</sub> and those on the catalysts surface, the interaction between O atoms of H<sub>2</sub>O<sub>2</sub> 124 and surface exposed metal atoms, or other surface process.<sup>48, 49</sup> The adsorption 125 behaviors are closely related to the atomic arrangement over catalysts surface. 126 Therefore, it can be inferred that the exposed surface with different e 127 mic arrangement is possible to influence the chemisorption state of H<sub>2</sub>O<sub>2</sub> on and then affecting 128 the catalytic process.<sup>50-52</sup> For example, Dai et al. reported that CuFeO<sub>2</sub> (110) surface 129 130 exposed more Fe and Cu atoms than CuFeO<sub>2</sub> 012, surface, while the exposure of O, Fe, and Cu atoms were more uniformly on (012) surface. Consequently, the 131 surfaces were different, and the favorable 132 chemisorption state of H<sub>2</sub>O<sub>2</sub> on configuration between H<sub>2</sub>O and (12) surface was formed with O-H-O bond (1.749 Å) 133 (11) surface (2.472 Å), and O-O bond within  $H_2O_2$  being suitably 134 smaller than that elongated (from 1.468 Å to 1.472 Å), which favored electron transfer and •OH 135 generation (Fig. 1(A-D)).<sup>53</sup> Likewise, H<sub>2</sub>O<sub>2</sub> could be adsorbed onto Fe-Co Prussian blue 136 137 analogues (100) and (111) surface with different chemisorption state and adsorption energy, which subsequently had an effect on the generation of •OH.<sup>52</sup> 138

In addition, according to previous researches, the different atomic arrangements and coordination in each surface will also lead to anisotropic surface electronic structures and thus surface charge states,<sup>38, 54, 55</sup> which may correspondingly result in 142 the variation of charge transfer from catalysts to H<sub>2</sub>O<sub>2</sub>. As revealed by Chan et al., there 143 were three types of OH groups including singly coordinated OH groups ( $OH_{(II)}$ ), doubly 144 coordinated OH groups (OH<sub>(III)</sub>), and triply coordinated OH groups (OH<sub>(III)</sub>) on hematite 145 surface. As seen from Fig. 1(E-H), Fe atoms would coordinate with different types and numbers of OH groups at each exposed surface. Consequently, Fe atoms on  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> 146 (001), (104), and (113) surfaces exhibited different oxidation states due to the 147 distinguishing coordination environment. To be specific, Fe cations on (001) surface 148 was mainly existed in valence state of 3+, and primarily showed 149 oxidation state between 2+ and 3+ on (113) and (104) surfaces. The hemati 150 and (104) surfaces were thus more easily to initiate an electron transfer to activate  $H_2O_2$ .<sup>38</sup> Besides, Huang 151 et al. draw a conclusion that surface-reactivity iff tences appeared to be more relevant 152 with the extent of undercoordination of Fe stearather than their simple aerial density. 153 154 They found that hematite (012)sessed higher densities of undercoordinated Fe sites (singly undercoord nated Fe action activate sites ( $Fe_{1uc}$ )) than hematite (001) 155 rdirated Fe action activate sites (Fe<sub>3uc</sub>)), while hematite (001) 156 surface (3-fold underco 157 surface showed higher photo-Fenton catalytic activity. This might be because more highly undercoordinated surface  $Fe^{3+}$  were more readily reduced to  $Fe^{2+}$ , then 158 promoting  $H_2O_2$  activation and •OH generation.<sup>30</sup> 159

Furthermore, when  $H_2O_2$  is dissociated to •OH at catalysts surface, the generated •OH may either bound to the surface (•OH<sub>surface</sub>) or diffused to the solution (•OH<sub>free</sub>).<sup>56-</sup> 162 <sup>58</sup> This is thought to be related to the catalysts surface structure because the different 163 atoms arrangement may affect the binding of •OH to catalysts surface. For instance, Li

164	et al. revealed that high-density oxygen atoms on BiOCl (001) surface tended to impede
165	the binding of $\bullet$ OH to surface owing to their steric hindrance, while the Bi <sub>3c</sub> sites on
166	BiOCl (010) surface could provide Lewis-acid sites for stabilization of •OH. Therefore,
167	•OH <sub>free</sub> was primarily generated when employing BiOCl (001) as Fenton-like catalyst,
168	and $\bullet OH_{surface}$ was dominant in BiOCl (010)/H_2O_2 system. $^{57}$ By this way, the non-
169	selectively •OH is possible to selectively degrade organic pollutants during Fenton-
170	like reaction since $\cdot OH_{surface}$ prefer to react with organic pollutants showing high
171	affinity to catalysts surface, and organic pollutants with low affinity reatalysts surface
172	could be easily oxidized by $\bullet OH_{free}$ . However, the relevant surface in Fe catalysts-based
173	Fenton-like reaction are rare, which needs more research focus in the future.
174	Overall, the exposed surface of Fe catalysis is an important factor to affect Fenton-
175	like performance owing to the close ties between surface properties and H <sub>2</sub> O <sub>2</sub> activation.
176	Nevertheless, it should be noted that single crystal facets of metallic Fe do not have any
177	application potentials. Meanwhile, theoretical simulation based on density function
178	theory (DFT) calculation provide available information to understand the Fenton-like
179	catalytic mechanism on different exposed surfaces by modeling the interfacial
180	adsorbate-adsorbent interactions. While during the optimizing process, the water
181	molecule and other possible co-existing ions such as $\mathrm{Cl}^{\text{-}}$ and $\mathrm{Na}^{\text{+}}$ in solution are
182	generally neglected.59 In order to make the simulation consistent with the experimental
183	solution environment, self-consistent reaction fields with the solvent model density
184	(SMD) model are suggested to be employed. <sup>60, 61</sup>



- in red, H is in white an other color represent Fe atoms; (F) Side views of optimized  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (104) surfaces where top-layer Fe atoms are in two groups highlighted by yellow and green color; (G) Side views of optimized  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (001) surfaces, where top-layer Fe atoms are in green; and (H) Side views of optimized  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (113) surfaces, where top-layer Fe atoms are in four groups highlighted by yellow, blue, pink and green, respectively. Reprinted with permission from ref. 38, Copyright 2015, Royal Society of
- 196 Chemistry.

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197 **2.2 Defects** 

198 Defect engineering of Fe catalysts has also been proven as an effective strategy to

199 fine-tune the Fenton-like catalytic performance since the existence of defects can 200 usually modify the surface electronic structure, improve the charge transfer, or act as 201 the active sites for  $H_2O_2$  activation.<sup>11, 39</sup> Generally speaking, defects in Fe catalysts can 202 be classified into two major categories, that is, dopants and vacancy.<sup>12</sup>

203 For element doping, the doped atoms may substitute the position of original atoms 204 or enter into the interstitial void, and most probably, acting as active sites for  $H_2O_2$ activation or resulting in variation of electron distribution owing to the different 205 toms.<sup>62-64</sup> Taken properties such as electronegativity between doped atoms and or gip 206 S-doped CoFe<sub>2</sub>O<sub>4</sub> as example, it can be found that the charge 207 y of Fe-S bond and Co-S bond increased after S-doping (Fig. 2(A-B)), the would facilitate the redox cycle 208 between surface Fe<sup>3+</sup>/Fe<sup>2+</sup> and Co<sup>3+</sup>/Co<sup>2+</sup>, leading to 209 the existence of more  $Fe^{2+}$  and  $Co^{2+}$ . In this regard, sufficient •OH could be generated with adding a small amount of 210 tant degradation.<sup>65</sup> Likewise, Panjwani et al.  $H_2O_2$ , and contributed to the efficiency 211 revealed that the higher electror egativity of Fe in comparison with Mn led to the 212 In a oms to Fe atoms through Fe-O-Mn bond, then electron-213 electron transfer om 1 214 poor center was formed around Mn and electron-rich center was formed around Fe in 215 Fe-Mn-SiO<sub>2</sub>. This unique electron structure thus facilitated H<sub>2</sub>O<sub>2</sub> activation and reactive species generation.<sup>66</sup> Meanwhile, the nonuniform distribution of surface electrons 216 217 caused by doping metal ions with lower oxidation states may also result in the generation of oxygen vacancies, ascribing to the charge compensation effects.<sup>67, 68</sup> For 218 219 example, Soltani et al. reported that the oxygen vacancies concentration increased when 220 increasing the doping amount of Ba in Bi<sub>1-x</sub>Ba<sub>x</sub>FeO<sub>3</sub>, and the mechanism was related to 221 the neutralization of charges produced by lower-valence  $Ba^{2+}$  substituting  $Bi^{3+}$ .<sup>69</sup>

222 In fact, oxygen vacancies as another crucial defect in Fe catalysts have also attracted an explosion of research interest in Fenton-like catalysis. As is well-known, 223 oxygen vacancies are the most common anion vacancies in Fe oxide or Fe-based LDHs, 224 225 and most recent studies have demonstrated the positive role of oxygen vacancies in promoting Fenton-like catalytic activity.<sup>11, 41, 70, 71</sup> On the one hand, it is reported that 226 227 the oxygen vacancies with abundant localized electrons and coordinative unsaturated nature can significantly promote the adsorption of H<sub>2</sub>O<sub>2</sub> molecule.<sup>72</sup> <sup>73</sup>Meanwhile, the 228 interaction of oxygen vacancies with H<sub>2</sub>O<sub>2</sub> usually result in the suitable elongation of 229 O-O bond, therefore benefitting the subsequent  $H_2O$  ctivation process.<sup>40,41</sup> Taken the 230 hollow sphere CuFe<sub>2</sub>O<sub>4</sub> containing oxygen vac nc es (HS CuFe<sub>2</sub>O<sub>4- $\sigma$ </sub>) as example, H<sub>2</sub>O<sub>2</sub> 231 would be absorbed onto  $Fe_{0.5}^{III}Cu_{0.5}^{II}$  sites of CuFe<sub>2</sub>O<sub>4</sub> surface and oxygen vacancies 232 sites on HS CuFe<sub>2</sub>O<sub>4-σ</sub> surface v tion energy to be -0.558 eV and -5.982 eV, 233 and O-O bond length to be 1524 and 2.353 Å, respectively (Fig. 2(C-F)). As a result, 234 HS CuFe<sub>2</sub>O<sub>4- $\sigma$ </sub> exhibited better Fenton-like activity than CuFe<sub>2</sub>O<sub>4</sub>.<sup>11</sup> On the other hand, 235 236 the localized electron adjacent to oxygen vacancies are more likely to migrate, which can accelerate surface  $Fe^{3+}/Fe^{2+}$  redox cycle and promote  $H_2O_2$  activation to generate • 237 OH.<sup>12, 74</sup> More importantly, previous works have shown that the existence of oxygen 238 239 vacancies is possible to reduce the coordination number of nearby metal sites.<sup>75, 76</sup> For 240 instance, Wang et al. revealed that the Fe-O coordination number (3.4) in 2D Fe<sub>3</sub>O<sub>4</sub> containing ample oxygen vacancies was lower than that in commercial  $Fe_3O_4$  (4.6).<sup>77</sup> 241 This will correspondingly affect Fenton-like catalytic performance since the 242

coordination number of surface Fe sites are closely related to the  $H_2O_2$  adsorption and activation process.<sup>30, 51</sup> Except for oxygen vacancies, the promoting effects of some other anion vacancies (i.e., sulfur vacancies in Fe sulfide) on Fenton-like process have also been reported with similar mechanism to oxygen vacancies.<sup>78-80</sup>

247 From the above all, it can be reckoned that the presence of defects is possible to 248 promote Fenton-like reaction through creating a strong synergistic effect. Nevertheless, 249 it should be emphasized that excessive defects may result in the deterioration of structural stability and electrical conductivity, and even lead to the s stural collapse.<sup>67</sup> 250 Therefore, it is significant to introduce a proper content of deal regulate the surface 251 structures such as surface atom coordination and electron distribution of Fe catalysts 252 253 for improved Fenton-like performance.



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Figure 2 Charge density diagrams of (A) S-CoFe<sub>2</sub>O<sub>4</sub> and (B) CoFe<sub>2</sub>O<sub>4</sub>; Reprinted with permission from ref. 65, Copyright 2021, Elsevier; Optimized geometry of absorption structure of H<sub>2</sub>O<sub>2</sub> on (C) CuFe<sub>2</sub>O<sub>4</sub> (110) Fe  $^{III}_{0.5}$ Cu $^{II}_{0.5}$  site, and (D) CuFe<sub>2</sub>O<sub>4- $\sigma$ </sub> (110) oxygen vacancies site; Charge density of H<sub>2</sub>O<sub>2</sub> on (E) CuFe<sub>2</sub>O<sub>4</sub> (110) Fe  $^{III}_{0.5}$ Cu $^{II}_{0.5}$  site,

and (F)  $CuFe_2O_{4-\sigma}$  (110) oxygen vacancies site. The purple spheres at the tetrahedral position and octahedral position denote the composition of Fe and  $Fe_{0.5}Cu_{0.5}$ , respectively, and red and white spheres represent O and H atoms, respectively. Reprinted with permission from ref. 11, Copyright 2021, Elsevier.

263 **2.3 Catalyst size** 

264 The size of Fe catalysts is also considered as a crucial factor for determining H<sub>2</sub>O<sub>2</sub> 265 activation performance and reactive species generation, which can be explained by the ive sites.<sup>37, 81</sup> To clear correlation between catalyst size and utilization efficiency of 266 be specific, larger catalysts particles may possess uneven a 267 tion of hundreds or 268 thousands of metal atoms, and only a small fraction of them on the surface are exposed to reactants. When decreasing the particles size, he 269 naction of active atoms (on the surface) in the total number of atoms can be imificantly increased due to fewer atoms 270 re of active sites to reactants could thus be aggregated together.<sup>36, 37, 82, 83</sup> T 271 increased, leading to higher active sites utilization efficiency. In this regard, compared 272 of ranoparticles and nanoclusters, single Fe atoms can achieve 273 to Fe catalysts with ize highest utilization of metal active sites and then attain ultra-high activities.<sup>84</sup> 274 Nevertheless, single metal atoms have high surface free energy, which are likely to 275 276 aggregate during preparation process. Therefore, appropriate supports such as carbon 277 substrates, g-C<sub>3</sub>N<sub>4</sub>, and metal oxides are typically required to stabilize single metal atoms by forming strong bonds.<sup>82, 85, 86</sup> For example, Yin et al. found that confined space 278 279 and Si-OH groups of SBA-15 contributed to the successful formation of single Fe atom 280 sites, where Fe atoms could substitute H atoms of Si-OH to form Fe-O bond for 281 stabilization. Benefitting from the maximized atomic utilization, SAFe-SBA exhibited

- 282 much higher Fenton-like degradation rate of phenol (100% in 90 min) than that of SBA-
- 283 15 loaded  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (80.3% in 180 min).<sup>87</sup>

284 Except for highest utilization of metal active sites, the unsaturated coordination 285 environment and unique electronic structure of reactive sites in single atom catalysts (SACs) also benefit the improvement of catalytic activity.<sup>81, 82, 88</sup> For instance, some 286 studies proposed that N atoms in the support materials could mightily anchor individual 287 metal atoms to form metal-N coordination, the strong interaction tween metal sites 288 with neighboring pyridinic-N or pyrrolic-N then influence 289 electron density of single-atom metal sites, thereby affecting the charge ansfer between metal and H<sub>2</sub>O<sub>2</sub> 290 molecule.<sup>89, 90</sup> As shown in Fig. 3(A-B), Su e a) found that the atomic Fe-N<sub>4</sub> center 291 was achieved in both carbon nitride loaded shale Fe atoms (Fe<sub>1</sub>/CN) and carbon nitride 292 d single Fe atoms (Fe<sub>1</sub>-N<sub>v</sub>/CN), and the with abundant nitrogen vacange 293 adsorption edge position of Fe<sub>1</sub>- $N_v/CN$  was lower than that of Fe<sub>1</sub>/CN, indicating the 294 f E sites in Fe<sub>1</sub>-N<sub>v</sub>/CN, which promoted H<sub>2</sub>O<sub>2</sub> activation to 295 higher electron de generate •OH.91 In another case, single Fe atoms could be anchored onto three-296 dimensional N-doped carbon nanosheets (Fe/NC) by forming Fe-N-C bond. During 297 298 catalytic reaction, N atoms could attack electrons from the adjacent C atoms and 299 transfer to the Fe atoms coordinated with them. This specific electronic configuration and electron-transfer process then led to the outstanding catalytic activity of Fe/NC.<sup>92</sup> 300 Nevertheless, the long-term stability of single atom catalysis come into question 301 because the interaction between reactants and single atoms may weaken the interaction 302

303 between support substrate and single atoms, and therefore resulting in the migration 304 and aggregation of single atoms during reaction process if single atoms bound weakly to support.<sup>90, 93</sup> Taken the Pt atoms on Fe<sub>3</sub>O<sub>4</sub> (001) surface as example, Bliem et al. 305 306 found that Pt atoms agglomerated into sub-nanometer Pt clusters after adsorption of CO, since the formation of Pt(CO) species weakened the atom-support interaction and 307 increased the mobility of Pt atoms.<sup>94</sup> Recently, some suitable and effective methods 308 309 such as enhancing the metal-support interactions or confining the single metal atoms in limited space have been proposed to improve the stability of Sic during reaction.<sup>37,</sup> 310 95, 96 Zuo et al. synthesized sandwich structure stabilized nic Fe catalyst by 311 anchoring single Fe atoms into g-C<sub>3</sub>N<sub>4</sub>-rGO support possessing double-layered 312 structure. The stability of g-C<sub>3</sub>N<sub>4</sub>-Fe-rGO in recent m comparison with g-C<sub>3</sub>N<sub>4</sub>-Fe, 313 which could be ascribed to the fact that the louble layer confined structure and extra 314 arther stabilize the atomically dispersed Fe 315 Fe-O bond between Fe and rG sites.<sup>97</sup> Besides, it was also ropo ed that the strongly coordinated N-M bond produced 316 from pyrolyzing NQFs adoved SACs with increased stability.<sup>93, 98</sup> According to above 317 318 discussions, the development of atomic Fe catalyst brings new insights for enhancing Fenton-like catalytic activity. However, the application of single Fe atoms in Fenton-319 320 like process is still in infancy, it is significant to investigate the reaction process 321 optimizing and the structure-catalysis relations in future studies.

322 2.4 Nanoconfinement

Nanoconfinement generally refers to the nanosized special restriction provided by
 catalysts.<sup>99</sup> As a novel nanotool, it has been employed in Fe-based heterogeneous

325 Fenton-like systems to minimize the mass transfer limitation. Some studies have 326 proposed that under nanoconfined environment, the space where the reaction occurs is restricted, that is, the distance between "catalyst surface" and "reactants" will be 327 controlled to a certain length scale. Then, the as-generated reactive species in close 328 329 vicinity to target organic pollutant have more chances to attack these molecules, therefore benefiting the usage of the reactive species.<sup>100-102</sup> According to literature 330 survey, the availability of reactive species, of which the concentration is strongly related 331 to the diffusion distance can be greatly affected when varying 332 length scale of nanoconfinement.<sup>103-105</sup> Taken the degradation of para-chloro 333 oic acid by Fe<sub>3</sub>O<sub>4</sub>anodized aluminum oxide (AAO) nanoreactor as example (Fig. 3(C-D)), the diffusion 334 of •OH could be significantly minimized at a ne loconfined pore size below 25 nm. 335 Consequently, the nanoreactors with smaller pore size achieved much higher 336 degradation kinetic (i.e.,  $4.93 \times$ nanoreactors<20) than those with larger pore 337 size (i.e.,  $6.4 \times 10^{-3} \text{ s}^{-1}$  for n nore ctors<sub>200-300</sub>).<sup>105</sup> 338

<u>stiv</u>e species utilization, controlling the length scale of In addition 339 nanoconfinement als provides an opportunity for interception of macromolecules and 340 341 traverse of small molecule, thus achieving the selective degradation of target organic pollutant.<sup>101, 106</sup> During this process, the key factor is the quite different size between 342 343 coexisted multicomponent organic pollutant and target organic pollutant. Furthermore, 344 some other studies also proposed that confining Fe catalysts into carbon nanotubes (CNT) might bring novel insight into Fenton-like catalytic mechanism, because the 345 curvature of CNT walls may give rise to the shift of  $\pi$  electron of graphene layers from 346



Figure 3 (A) Fe K-edge XANES spectra of Fe<sub>1</sub>/CN, Fe<sub>1</sub>-N<sub>v</sub>/CN, standard Fe foil, FeO, and Fe<sub>2</sub>O<sub>3</sub>, and (B) Fourier-transformed (FT)-EXAFS curves at R space. Reprinted with permission from ref. 91, Copyright 2021, Wiley; (C) The diffusion of •OH in Fe<sub>3</sub>O<sub>4</sub>-AAO with different pore size, and (D) Pseudo-first-order rate constants in the nanoreactor series (left y-axis). Reprinted with permission from ref. 105, Copyright

363	2020, American Chemical Society; (E) Possible reaction mechanism in Fe <sub>2</sub> O <sub>3</sub> -in-
364	CNT/H <sub>2</sub> O <sub>2</sub> system and Fe <sub>2</sub> O <sub>3</sub> -out-CNT/H <sub>2</sub> O <sub>2</sub> system. Reprinted with permission from
365	ref. 109, Copyright 2021, American Chemical Society; (F) Illustration of possible
366	mechanism in Fe <sub>2</sub> O <sub>3</sub> @FCNT-L/H <sub>2</sub> O <sub>2</sub> system and Fe <sub>2</sub> O <sub>3</sub> @FCNT-H/H <sub>2</sub> O <sub>2</sub> system.
367	Reprinted with permission from ref. 110, Copyright 2019, PNAS;
368	3 Characterization technologies to determine structure properties
369	After understanding the impacts of structure properties on the Fenton-like catalytic
369 370	After understanding the impacts of structure properties on the Fenton-like catalytic performance, it is essential to introduce the characterizations technologies which can
<ul><li>369</li><li>370</li><li>371</li></ul>	After understanding the impacts of structure properties on the Fenton-like catalytic performance, it is essential to introduce the characterizations technologies which can evaluate the achievements of structure design. The obtained a termation is helpful for
<ul><li>369</li><li>370</li><li>371</li><li>372</li></ul>	After understanding the impacts of structure properties on the Fenton-like catalytic performance, it is essential to introduce the characterizations technologies which can evaluate the achievements of structure design. The obtained intermation is helpful for understanding the structure-activity relationship, and providing a basic guide for
<ul> <li>369</li> <li>370</li> <li>371</li> <li>372</li> <li>373</li> </ul>	After understanding the impacts of structure properties on the Fenton-like catalytic performance, it is essential to introduce the characterizations technologies which can evaluate the achievements of structure design. The obtained internation is helpful for understanding the structure-activity relationship, and providing a basic guide for rational structure design. Therefore, in this section, we will summarize some common

375 Table 1 Summary of characterizator technologies to determine structure properties.

Characterization techniques	Structure properties	Detailed information	References
SEM/TEM	Catalysts size (nanoparticle and nanoclusters), Nanoconfinement	Morphology in the nanoscale range	46, 55, 111
HR-TEM	Exposed surface	Lattice parameters	55, 112
HAADF-STEM	Catalysts size (single atom), Nanoconfinement	Morphology in the sub-angstrom range, visual confirmation of atom distribution	97, 109, 113
STM	Catalysts size (single atom)	Atomic sites and corresponding electronic structures	114-116

EDX-mapping	Defects	Surface elements composition	117, 118			
XRD	Exposed surface	Crystal structure, peak intensity	38, 119			
XPS	Defects, Nanoconfinement	Surface elements composition, chemical state of elements near the surface	11, 110, 120			
XAS	Defects, Catalysts size (single atom)	The local bonding environments, (i.e., coordination number, interatomic distance), chemical states of specified elements	121-123			
EPR	Defects	Fingerprinting information about the unpaired electrons	71, 124			
N <sub>2</sub> adsorption- desorption isotherms	Nanoconfinement	Burler-Emmet-Teller (BET) surface area and pore volume	125, 126			
3.1 Characterization techniques for exposed surface						
Typically, transmission electron microscopy (TEM) characterization can be used						
to identify the express surface of materials based on information about lattice						
parameters. <sup>46, 127</sup> Taken the Fe <sub>3</sub> O <sub>4</sub> nanoparticles as example, a lattice spacing of 0.486						
nm could be observed in the high-resolution TEM (HR-TEM) image of Fe <sub>3</sub> O <sub>4</sub> nano-						
octahedrons (Fig. 4(A)), which was close to the (111) planes of Fe <sub>3</sub> O <sub>4</sub> . Meanwhile, the						
corresponding Fast Fourier Transform (FFT) image was closely related to the						
diffraction from the crystal planes of Fe <sub>3</sub> O <sub>4</sub> , all of this information suggested that Fe <sub>3</sub> O <sub>4</sub>						

384 nano-octahedrons was mainly enclosed by (111) planes.<sup>55</sup> In another case, the HR-TEM

image and corresponding FFT pattern confirmed that FeWO<sub>4</sub>-010 nanosheets and
FeWO<sub>4</sub>-001 nanosheets were predominantly exposed with (010) surface and (001)
surface, respectively.<sup>112</sup>

388 Apart from HR-TEM, X-ray diffraction (XRD) can also provide useful 389 information to confirm the major exposed surface of materials. In general, XRD is an 390 analytical tool for investigating crystalline structure, each diffraction peak in XRD 391 pattern corresponds to a different crystal facet of materials,<sup>51, 112</sup> and its relative peak intensity has positively relationship to the extent of crystal fice posing.<sup>50, 55</sup> For 392 instance, in the XRD pattern of MnO<sub>2</sub> with different expo 393 ace (Fig. 4(B)), the peak intensity corresponding to (110) surface was the strongest among the diffraction 394 395 peaks in (310), (110), and (100) when  $MnO_2$  was reading exposed with (110) surface.<sup>119</sup> Chan et al. also reported that the variation of peak intensity of (104) peak and (110) 396 397 peak in the XRD pattern of hombohedron, hexagonal bipyramid, and hexagonal nanoplate can be ascribed to the morphology transformation.<sup>38</sup> However, it 398 in ccurate to determine the exposed surface of material by should be noted 399 at it 400 XRD analysis alone, it is usually required to combine with TEM analysis.

401 **3.2 Characterization techniques for defects** 

402 As mentioned earlier, the defects in Fe catalysts are generally classified into two 403 main categories, that is, dopants and vacancy. For dopants, the corresponding X-ray 404 photoelectron spectrometry (XPS) spectrum, Fourier transform infrared spectra (FTIR) 405 spectra, and Energy dispersive X-ray (EDX) mapping can be used to verify its existence 406 through clarifying the element composition and chemical bond.<sup>117, 118, 128</sup> 407 In the case of vacancies, XPS is a common technology to demonstrate its existence 408 in nanomaterials since the generated vacancies usually leads to the change of chemical environments of corresponding elements, which can be reflected by XPS peaks.<sup>69, 129</sup> 409 410 Taken the oxygen vacancies as example, Zhang et al. reported that the O 1s XPS 411 spectrum in Co doped ZnFe<sub>2</sub>O<sub>4</sub> can be divided to two peaks including lattice oxygen 412 (529.6 eV) and surface oxygen (530.9 eV). After Co doping, the lattice oxygen peak 413 intensity of ZnFe<sub>0.8</sub>Co<sub>0.4</sub>O<sub>2.4</sub> obviously decreased and the corresponding binging energy shifted by 0.3 eV in comparison with pure ZnFe<sub>2</sub>O<sub>4</sub> (Fig. 4/2 414 indicating that formation of oxygen vacancies.<sup>120</sup> This phenomenon can als 415 ound in O 1s spectrum of Ca-Fe<sub>2</sub>O<sub>3</sub>, hollow sphere CuFe<sub>2</sub>O<sub>4</sub><sup>11</sup>, Fe<sub>3</sub>O<sub>4</sub>,<sup>130</sup> 416 d alkylpolyglycoside modified 417  $MnFe_{2}O_{4}$ .<sup>131</sup> Meanwhile, X-ray absorption spectroscov (XAS) based on synchrotron radiation 418

directly identify the existence of vacancies has emerged as another crucial a 419 in material.<sup>120, 132</sup> XAS can study the local atomic structure in a material, such as the 420 trucures and geometry, which can be classified to X-ray 421 changes in electro nic 422 absorption near edge structure (XANES) and extended X-ray absorption fine structure 423 (EXAFS) depending on the absorption energies, in which XANES usually provides 424 information about the oxidation state of the absorbing atom, and EXAFS generally 425 determines the local bonding environments of the absorbing atom, such as atomic coordination number and interatomic distance.<sup>133, 134</sup> Typically, as revealed by the 426 Fourier transform (FT) EXAFS spectra at W L<sub>3</sub>-edge, defect-rich WO<sub>3</sub> (R-WO<sub>3</sub>) 427 showed shifted peaks and lower peak intensities in comparison with commercial WO<sub>3</sub> 428

429	(C-WO <sub>3</sub> ) and defect-deficient WO <sub>3</sub> (D-WO <sub>3</sub> ), manifesting their distinguishing local
430	atomic arrangements (Fig. 4(D)). Besides, R-WO3 displayed a reduced coordination
431	number compared to C-WO3 and D-WO3, which demonstrated that abundant oxygen
432	vacancies were formed in R-WO <sub>3</sub> . <sup>135</sup> Xiao et al. also compared the coordination number
433	of Co in pure Co <sub>3</sub> O <sub>4</sub> and Co <sub>3</sub> O <sub>4</sub> etched by Ar plasma (V <sub>0</sub> -Co <sub>3</sub> O <sub>4</sub> ) via observing the FT-
434	EXAFS spectra at Co k-edge, where the relatively lower coordination number was
435	found in the later, indicating the creation of oxygen vacancies after etching $Co_3O_4$ with
436	Ar plasma. In addition, by studying the Co K-edge XANES spectra it was found that
437	the Co valence in $V_0$ -Co <sub>3</sub> O <sub>4</sub> decreased comparing to pure Co <sub>4</sub> O <sub>4</sub> with the identifying the
438	existence of oxygen vacancies in V <sub>o</sub> -Co <sub>3</sub> O <sub>4</sub> . <sup>123</sup>
439	Besides the above technologies, Electron paramagnetic resonance (EPR)
440	characterization is also a common approach to verify the vacancy in materials since
441	there are usually some unpaired neuronearound the vacancy. <sup>124, 129, 136</sup> Moreover, it is
442	also possible to compare the concentration of vacancies by studying the change of EPR
443	signal. <sup>124</sup> For example, Wu et al. found that all Fe-Co LDH samples prepared with
444	different precursor proportions showed EPR signals with g value of 2.002,
445	demonstrating the presence of oxygen vacancies. Besides, the EPR intensities varied
446	when the content of Fe precursor increased, which revealed the variation of amount of
447	oxygen vacancies (Fig. 4(E)). <sup>71</sup> Liu et al. also verified the existence of sulfur vacancies
448	in Fe <sub>3</sub> S <sub>4</sub> by EPR technology with g value of 2.005. <sup>80</sup>

23



Figure 4 (A) TEM, HRTEM images (upper right insets), and Fourier transforms images 450 (lower right insets) of Fe<sub>3</sub>O<sub>4</sub> nano-octahedrons. Reprinted with permission from ref. 55, 451  $(\mathbf{P})$  XRD patterns of  $\alpha$ -MnO<sub>2</sub> with Copyright 2017, American Chemical S 452 iety different exposed facets. Reprinted with permission from ref. 119, Copyright 2018, 453 454 American Chemical Society: 1s KPS spectra of  $ZnFe_{0.8}Co_{0.4}O_{2.4}$  (the insert shows the O 1s XPS spectra o 455 ). Reprinted with permission from ref. 120, Copyright ZnF outier-transform W L<sub>3</sub>-edge EXAFS spectra of the samples in 456 2020, Elsevier; (I reference to commercial WO<sub>3</sub>. Reprinted with permission from ref. 135, Copyright 457 2016, American Chemical Society; (E) EPR spectra of the synthesized LDHs. 458 Reprinted with permission from ref. 71, Copyright 2020, Elsevier. 459

# 460 **3.3 Characterization techniques for catalyst size**

449

461 As common technologies to observe the morphology of materials, SEM and TEM 462 characterizations have been widely employed to study the approximate size of 463 catalysts.<sup>50, 55, 137</sup> For example, it can be observed from Fig. 5(A) that the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> 464 rhombohedron exhibited uniform size with an edge about 50 nm.<sup>46</sup> Nevertheless, the 465 resolution of conventional SEM and TEM technologies at nanoscale cannot provide 466 information at the atomic scale. For more detailed information about SACs, some other 467 characterizations such as aberration-corrected high-angle annular dark-field imaging 468 scanning TEM (HAADF-STEM), Scanning tunneling microscopy (STM), and XAS are 469 further required.<sup>81, 87, 113</sup>

To be specific, HAADF-STEM is possible to provide visual confirmation of spatial distribution and location of single metal atoms over catalyst repface owing to its resolution in sub-angstrom scale, therefore identifying the individual atoms.<sup>87, 89, 97</sup> For example, the distribution of isolated Fe atoms over carbon surface can be directly observed from enlarged HAADF-STEM images of N-doped porous carbon anchored single Fe atoms (Fe SA/NPCs) (Fig. 5(B)).<sup>1</sup>

ogy that enables imaging of the morphology As another surface analytic 476 11 of surfaces and mapping the distribution of electronic density, STM has also been 477 ing SACs with two-dimensional structure.<sup>114-116</sup> Furthermore, 478 employed for char ter 479 the theoretical similation based on STM image could provide more detailed information about atomic sites and change of electronic structures.<sup>81</sup> Taken the 480 graphene confined single iron catalyst (FeN4/GN) as example, the simulated STM 481 482 images in Fig. 5 (D) showed that the C and N atoms adjacent to Fe center were electronically richer compared to C atoms located farther away, which was consistent 483 484 with the measured low-temperature STM image (Fig. 5(C)), where Fe center was resolved to a bright spot, and the neighboring atoms appeared brighter than other C 485

486 atoms of graphene matrix.<sup>115</sup>

487 XAS is also a common technology to identify the single metal atoms in recent studies.<sup>121, 122</sup> In general, no metal-metal bonds form in the structure of SACs, which 488 489 can be reflected by the bonding information (i.e., bond length and coordination number) obtained from EXAFS fitting results.<sup>81, 86, 89</sup> For example, the FT-EXAFS fitting curves 490 491 of Fe SA/nitrogen-doped porous carbon showed a dominant peak at approximately 1.5 492 Å, corresponding to the Fe-N scattering paths. Besides, the Fe-Fe peak at ~2.2 Å was not found. Moreover, the fitting results also revealed that the operation number of 493 Fe was about 4.4, which indicated the presence of Fe-N ination with some 494 wobbling effect of a fifth ligand.<sup>113</sup> In addition, the pence state of single metal atoms 495 can be revealed by XANES analysis.<sup>113, 12</sup> 496

497 **3.4 Characterization techniques for nanoc pfinement** 

In general, the SEM and T cterizations may provide useful information 498 to confirm the specifical nano onfinement through showing the distribution of 499 exacule The SEM and TEM images of FeCu-N/C confirmed the particles.<sup>138, 139</sup> 500 distribution of some metal nanoparticles at the top and inner walls of CNT.<sup>111</sup> The 501 HAADF-STEM images of Fe<sub>2</sub>O<sub>3</sub>-in-CNT and Fe<sub>2</sub>O<sub>3</sub>-out-CNT also clearly showed that 502 Fe<sub>2</sub>O<sub>3</sub> distributed inside and outside CNT, respectively (Fig. 5(E-F)).<sup>109</sup> Besides, N<sub>2</sub> 503 504 adsorption-desorption isotherms, which is generally employed to investigate the pore characteristics and specific surface areas of a material,<sup>140</sup> can also confirm the spatial 505 nanoconfinement of nanoparticles. In general, confining nanoparticles in the internal 506 pores of porous materials probably lead to the decrease of Brunner-Emmet-Teller (BET) 507

508	surface area and pore volume owing to the part blockage of the pore system. <sup>141, 142</sup> For
509	example, the confinement of $Pd/PdO/Fe_2O_3$ nanoparticles in the SBA-15 was probed
510	by the variation of pore volume and BET surface area. The results indicated that pure
511	SBA-15 and FePd-SBA showed similar hexagonal pore structure, while the pore
512	volume and surface area decreased from 0.94 $\rm cm^3/g$ and 558 $m^2/g$ for pure SBA-15 to
513	0.55 cm <sup>3</sup> /g and 369 m <sup>2</sup> /g for FePd-SBA, respectively, which could be ascribed to the
514	successful incorporation of FePd nanoparticles inside SBA-15 pore channels. <sup>125</sup> Lu et
515	al. also revealed the lower BET surface area and pore volume fry-Fe2O3/ordered
516	mesoporous carbon in comparison with bare ordered mesoporous carbon, which can be
517	related to the immobilization of $\gamma$ -Fe <sub>2</sub> O <sub>3</sub> into the pore vstem. <sup>126</sup>
518	Apart from the above technologies, the confidement of nanoparticles may also be
519	proved by XPS, since XPS is a surface palysis method which can obtain the
520	information from surface at a derar bours-5 nm. <sup>102, 143</sup> For example, Yang et al. found
521	that the mass fractions of le <sub>2</sub> O <sub>3</sub> in Fe <sub>2</sub> O <sub>3</sub> /FCNT-H (Fe <sub>2</sub> O <sub>3</sub> anchored inside CNT for
522	nanoconfinement and Re20/FCNT-L (Fe2O3 dispersed on the outer surface of CNT)
523	were detected to be smilar, while the peak intensities of Fe 2p for Fe <sub>2</sub> O <sub>3</sub> /FCNT-H was
524	much lower than that for Fe <sub>2</sub> O <sub>3</sub> /FCNT-L (Fig. 5(G)), which was possibly because the
525	limited probe depth of the photoelectrons made it difficult to detect the Fe <sub>2</sub> O <sub>3</sub> inside the
526	CNT. <sup>110</sup>



Figure 5 (A) SEM images of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> rhombohedron with each  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> rhombo (01) and (1010)528 facets. Reprinted with permission from ref. 46, Copyright 529 e Royal Society of 530 Chemistry; (B) The enlarged HAADF-STEM image f Fe SA/NPCs. Reprinted with 531 permission from ref. 113, Copyright 2022, Wil Low-temperature STM image of ev? FeN<sub>4</sub>/GN-2.7 and (D) Simulated STM image for (C). The inserted schematic structures 532 533 represent the structure of the gra bedded FeN<sub>4</sub>. The gray, blue, and light blue balls represent C, N, and F 534 aton's, respectively. Reprinted with permission from ref. melcan Association for the Advancement of Science; (E) 115, Copyright 🖈 535 536 HADDF-STEM image of Fe<sub>2</sub>O<sub>3</sub>-out-CNT and (F) Fe<sub>2</sub>O<sub>3</sub>-int-CNT (Inset is the HRTEM image of the Fe<sub>2</sub>O<sub>3</sub> nanoparticle). Reprinted with permission from ref. 109, Copyright 537 2021, American Chemical Society; (G) Fe 2p XPS spectra of CNT, Fe<sub>2</sub>O<sub>3</sub>/FCNT-L and 538 539 Fe<sub>2</sub>O<sub>3</sub>@FCNT-H. Reprinted with permission from ref. 110, Copyright 2019, PNAS.

540 **4. Structure design of iron catalysts** 

541 After fully understanding the impacts of the structure properties on the Fenton-like

542 catalytic performance, and technologies to determine structure-activity relationship, we

will then focus on the methods to prepare Fe catalysts with specific structure. Generally speaking, the catalysts structures will be greatly affected by the changes of synthesis parameters, such as temperature, solvent, and precursor. Therefore, in this section, we review some frequently-used strategies for modulating exposed surface, creating defect, adjusting catalyst size, and designing nanoconfined environment, which is significant for endowing Fe catalysts with desirable Fenton-like catalytic properties.

549 **4.1 Design of exposed surface** 

For preparing Fe catalysts with well-defined special surf 550 ny efforts have been devoted. Generally, the final exposed surface of 551 are intrinsically determined by the growth rate and orientation of eds that relate to the interplay 552 553 between growing thermodynamics and kinetics.<sup>15</sup> Under thermodynamic control, the greatest proportion of the produced product will be the most stable product, that is, 554 555 the final crystal is generally enc he surface possessing low surface energy to minimize the total surface energy of crystal, and keep the crystal in an equilibrium 556 urfaces with high surface energy are likely to vanish in the shape.<sup>119, 146</sup> Wh 557 the 558 crystal owing to the last growth rate.

In contrast, the relative growth rate of different surface could be regulated under kinetic control, such as changing the synthesis parameters or using morphologycapping agents (i.e., oxalic acid, hydrofluoric acid, phosphate ions),<sup>50, 146, 147</sup> and thus, it is possible to synthesize same crystal with different exposed surface. For example, Fe<sub>3</sub>O<sub>4</sub> nanoparticles with different exposed surface, namely, nanocubes with (100) surface and rhombicuboctahedral with both (100) and (110) surfaces, were synthesized 565 by controlling the concentration of precursor or injection rate of precursor.<sup>148</sup> In another 566 study, phosphate ions  $(H_2PO_4)$  as morphology capping agents could allow the etching to proceed along (001) direction through adsorbing on the (110) planes of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> 567 568 crystal, thereby acquiring  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> nanodiscs with major (001) facets and minor (110) facets (Fig. 6(A)).<sup>149</sup> It is worth noting that the select of morphology-capping agents is 569 570 crucial to control the surface energies and surface growth in the crystal due to their 571 reaction with specific surface. Theoretically studying the variation of surface energy of a surface before and after adsorbing morphology-capping ger 572 may provide a promising opportunity for choosing an appropriate mor 573 -capping agent to synthesize crystalline Fe catalysts with target surface <sup>4, 150</sup> which needs more research 574 575 focus in the future.

## 576 **4.2 Design of defect**

As previous mentioned, departs the vacancy are the two major defects in Fe catalysts. For preparing Fe atalysts with dopants, the raw materials of dopants and Fe catalysts are generally mixed homogeneously to form a precursor, following by hydrothermal or calculation treatment of the precursor to form doped Fe catalysts.<sup>62, 64,</sup>

582 For preparing Fe catalysts with oxygen vacancies, various methods including 583 thermal treatment, element doping, and reduction processing been developed.<sup>68, 124, 151</sup> 584 Among them, thermal treatment has been widely applied. It is demonstrated that 585 calcining Fe catalysts in an inert or vacuum atmosphere at high temperature could result 586 in the removal of lattice oxygen without phase transformation, leading to the generation 587 of oxygen vacancies. For example, plentiful oxygen vacancies could be introduced into 588 LaFeO<sub>3</sub> through annealing LaFeO<sub>3</sub> in a hydrogen atmosphere (0.95 bar), and the oxygen vacancies concentration increased with increasing the annealing temperature.<sup>152</sup> 589 590 Moreover, Ling et al. found that oxygen vacancies could be created on hematite by 591 sintering hematite under oxygen-deficient atmosphere (the mixture of N<sub>2</sub> and air). 592 Besides, the oxygen content during thermal treatment prominently influenced the production of oxygen vacancies.  $^{153}$  In another case, Xiong et al. synthesized a  $\alpha\mbox{-}Fe_2O_3$ 593 nano-octahedron with oxygen vacancies through two-step 594 d lcir mion of Fe-MOF precursor. During the calculation process, Fe-MOF was h xidized to  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> 595 under air atmosphere, and the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> with oxygen cancies was obtained by further 596 calcining the obtained  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> under nitrogen at posphere (Fig. 6(B)).<sup>154</sup> 597 Besides that, element doping is also considered to be an effective technology for 598 ysts. Many literatures have reported that the 599 introducing oxygen vacancies in oxygen vacancies could be formed via doping metal ions with lower oxidation states 600 due to a charge chapen ation effect, and the mechanism can be explained by Eq. 3.68, 601 <sup>155, 156</sup> For instance, **b** Xie et al.'s work of using Cu-doped Fe<sub>3</sub>O<sub>4</sub>@ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> to initiate 602 Fenton-like reaction, the substitution of  $Fe^{3+}/Al^{3+}$  by low-valent  $Cu^{2+}$  could lead to the 603 604 metal valence state transformation, and oxygen vacancies were generated to meet the charge balance requirement, which benefited the activation of  $H_2O_2$  to generate •OH.<sup>157</sup> 605 In another case, Zhao et al. prepared a novel nickel-substituted AgFeO<sub>2</sub> (AgFe<sub>1-x</sub>Ni<sub>x</sub>O<sub>2</sub>) 606 catalyst with controlled oxygen vacancies through hydrothermal method. The results 607 demonstrated that Ni<sup>2+</sup> with lower valence substituted the Fe<sup>3+</sup> in the B-site of 608

delafossite structure, and therefore leading to the generation of abundant oxygen 609 vacancies.<sup>156</sup> Zhao et al. also found that the increased concentration of oxygen 610 611 vacancies in Fe/CeO<sub>2</sub> composite could be ascribed to the substitution of framework 612 Ce<sup>4+</sup> by Fe<sup>3+</sup> with a lower oxidation state.<sup>158</sup> In addition, doping metal ions with larger 613 atomic radius may also lead to the generation of oxygen vacancies. As literatures 614 reported, doping metal ions with much larger atomic radius might cause the partial 615 replacement of strongly-bound oxygen by relatively weakly-bound oxygen, which tended to release into solution, and forming oxygen vacancies. 6, 159 For example, Tian 616 et al. revealed that doping Ce into 3D Mn<sub>2</sub>O<sub>3</sub> could fully increase the 617 concentration of oxygen vacancies because of the path larger atomic radius of Ce in 618 619 comparison with Mn.<sup>159</sup>  $2A^{n+}O \xrightarrow{B^{(n-1)+}O} 2A_B' + V_O'' + 2O_O^X$ 620 (3) where A represented the bulk B represented the doped metal ions, the 621 superscript × represented nominal neutral charge, 'represented nominal negative charge, 622 omin 1 presitive charge. and ' represented 623 Some reports show that using reducing agents such as NaBH<sub>4</sub> during synthetic 624 625 process can also introduce oxygen vacancies into Fe catalysts, and the mechanism is 626 related to the charge neutralization arising from the decreased oxidation state of Fe

627 during redox cycle.<sup>76</sup> For example, (Co, Fe)<sub>3</sub>O<sub>4</sub>/carbon cloth with massive oxygen

628 vacancies was synthesized via immersing the obtained (Co, Fe)<sub>3</sub>O<sub>4</sub>/carbon cloth in the

629 NaBH<sub>4</sub> solution for a period.<sup>160</sup> Yan et al. pointed out that treating the pristine CoFe<sub>2</sub>O<sub>4</sub>

630 hollow nanosphere with NaBH<sub>4</sub> solution could produce abundant oxygen vacancies on

631 CoFe<sub>2</sub>O<sub>4</sub> surface.<sup>161</sup> Besides, the presence of reducing agents may also modulate the
632 generation of sulfur vacancy. As some studies reported that altering the ratio of ethylene
633 glycol with water during synthesis process was capable of adjusting the concentration
634 of sulfur vacancy in Fe<sub>3</sub>S<sub>4</sub>.<sup>80, 162</sup>

- 635 **4.3 Design of catalyst size**
- The size of catalyst can usually be modulated by changing the synthesis parameters (i.e., the ratio of precursors, pH of the growth solution, reaction temperature and reaction time).<sup>52, 55, 163</sup> For example, the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> with catalyst size from 2.0 to 12.0 nm were synthesized via increasing the solvothermal temperature from 130 to 250 °C (Fig. 6(C-G)).<sup>164</sup> In another case of microwave-assisted synthesizing Fe<sub>3</sub>O<sub>4</sub>, the particle size of Fe<sub>3</sub>O<sub>4</sub> also changed when varying the microwave intadiation time.<sup>55</sup>

While for synthesizing SACs, it is partmount to limit the migration of isolated 642 Many corresponding strategies such as single atoms on the support 643 constructing defects to trapimetal precursors to stabilize the isolated metal atoms,<sup>165</sup> 644 sale pores of porous materials (i.e., covalent-organic 645 employing mole Jar-646 frameworks and MCFs) as cages to confine metal species and anchor single metal atoms,<sup>82,86</sup> using coordinating atoms with lone pairs of electrons, for instance, S, N, and 647 O on support materials to bind metal precursors and stabilize single metal atom,<sup>97, 166</sup> 648 649 and freezing the homogeneous solution of metal precursors to limit the thermal motion of metal species<sup>167</sup> have thus been proposed in the field of SACs synthesis. Recently, 650 some studies also proposed that pyrolyzing organic-Fe rich biomass, such as Spirulina 651 652 and Enteromorpha, is possible to generate carbon-based SACs because of the presence of Fe-S or Fe-N bonds in their component,<sup>168-170</sup> which provides a facile and practical strategy for preparing SACs. Nevertheless, improving the metal loading content is still challenging in the field of SACs synthesis although the loading amount of single metal atoms is usually positively correlated to their catalytic activity. How to increase the metal atoms loading while avoiding the agglomeration arising from their high surface energy and high reactivity needs to be further solved.

659 **4.4 Design of nanoconfined environment** 

In view of the particular advantageous of nanoconfinemen 660 for Fenton-like process, most efforts have also been devoted to preparing 661 fined Fe catalysts. Diverse porous scaffolds with varying material composition such as carbon material 662 (i.e., CNT, mesoporous carbon),<sup>171, 172</sup> n.e., TiO<sub>2</sub>, anodized aluminum 663 metal oxide oxide),<sup>173, 174</sup> ontmorillonite),<sup>175</sup> MOFs,<sup>176</sup> ceramic 664 natural minerals ultrafiltration membrane,<sup>106</sup> and <sup>7</sup> have been widely employed to encapsulate 665 or F complexes to provide nanoconfined environment Fe oxides, zero-valent Fe 666 coe@tube, core@shell, mesoporous or lamellar structures. through the form 667 ion V Generally, hard-template method, soft-template method, and ship-in-a-bottle method 668 are normally used for preparing core@shell structure.<sup>178</sup> The other three structures 669 670 could be realized by immersing scaffolds with nanotube, mesoporous, or lamellar structures into Fe precursors, followed by calcination or centrifugation. 671

However, Fe ions may be existed on both external and internal surface of scaffolds,
how to drive the diffusion of Fe ions into the nanoconfined channel of scaffolds should
be taken into consideration in the process of preparing nanoconfined Fe catalysts. Wang

et al. proposed a vacuum-assisted impregnation method for synthesizing TiO<sub>2</sub> nanotube confined Fe<sub>2</sub>O<sub>3</sub> catalyst, in which the titanate nanotubes were added into Fe(NO<sub>3</sub>)<sub>3</sub> aqueous solution and stirred under vacuum atmosphere (p < 0.01 Pa). In this case, the capillary effect that driven precursor solution into the internal pores of titanate nanotubes could be strengthened.<sup>179</sup> In another study of synthesizing Fe<sup>0</sup>-in-CNTs, Su et al. promoted the diffusion of Fe ions into the nanoconfined channel through altering the precursors, reaction temperature and time (Fig. 6(H)).<sup>171</sup> All of these researches





Figure 6 (A) Schematic illustration of the etching process. Reprinted with permission from ref. 149, Copyright 2010, American Chemical Society; (B) Schematic representation of the preparation process of oxygen deficient α-Fe<sub>2</sub>O<sub>3</sub>. Reprinted with permission from ref. 154, Copyright 2020, Elsevier; TEM images of the size-defined γ-Fe<sub>2</sub>O<sub>3</sub>: (C) γ-Fe<sub>2</sub>O<sub>3</sub>-130, (D) γ-Fe<sub>2</sub>O<sub>3</sub>-180, (E) γ-Fe<sub>2</sub>O<sub>3</sub>-200, (F) γ-Fe<sub>2</sub>O<sub>3</sub>-230, (G) γ-

683

Fe<sub>2</sub>O<sub>3</sub>-250. Reprinted with permission from ref. 164, Copyright 2010, Elsevier. (H)
Experimental diagram showing the preparation of Fe<sup>0</sup>-in-CNT and Fe<sup>0</sup>-out-CNT.
Reprinted with permission from ref. 171, Copyright 2019, The Royal Society of
Chemistry.

693 **5. Summary and Perspectives** 

694 Until now, heterogeneous Fenton-like process has been widely applied in wastewater treatment. Meanwhile, the nontoxicity of Fe, rich source of Fe, as well as 695 structure flexibility of Fe catalysts have created many opport 696 mities for actual application. In this case, heterogeneous Fenton-like process 697 n Fe catalysts have attracted considerable attention. However, the negative effects related to excessive use 698 699 of H<sub>2</sub>O<sub>2</sub> should not be overlooked. Therefore, i be omes more significant to understand structure-activity relationships to improve H.O. utilization, and reducing consumption 700 701 of H<sub>2</sub>O<sub>2</sub> for environmentally su pplication. In this review, we mainly focus on the fundamental and experimental advances in structure design of Fe catalysts for 702 d electronic structure to enhance Fenton-like performance. To 703 modulating the atomic a 704 be specific, modulating the structure properties of Fe catalysts (exposed facet, defects, 705 catalyst size, and space confinement) is possible to facilitate the exposure of active sites, 706 increase the electron density around active sites, alter coordination number, promote 707 charge transfer or minimize mass transfer limitation, and therefore boosting the Fenton-708 like reaction. Besides, some characterization technologies for evaluating the 709 achievements of structure design and synthetic strategies to design Fe catalysts with 710 specific structure are also summarized. Based on the current studies, the existing

711 challenges and further research suggestions are proposed.

712 Firstly, except for enhancing H<sub>2</sub>O<sub>2</sub> utilization to reduce its consumption, structure 713 design of Fe catalysts may also lead to the change of reaction mechanism, for example, 714 the varied contribution of radical pathway and nonradical pathway. Therefore, it is worth studying the effects of structure design on catalytic mechanism. The obtained 715 716 details may shed new light on Fe-based Fenton-like reaction. 717 Secondly, it is essential to understand the link between structure properties of Fe catalysts and their synthesis conditions more precisely. As described 718 this manuscript, a number of methods have been successfully employed 719 exposed surface, 720 defects, catalyst size, and nanoconfined environm t, while structure design in a 721 controllable manner remains a great challenge To this end, the formation mechanisms of these structure properties need more encidation, so that achieving controllable 722 synthesis of Fe catalysts with sp tures. 723 Thirdly, the nature of the mentioned four structure properties to affect Fenton-like 724

performance could be attributed to the variation of catalysts atomic and electronic structure, which have a significant influence on the interaction between catalysts and  $H_2O_2$ . Therefore, in addition to these structure properties, other modification strategies that can optimize coordination number, electron distribution and charge transfer can also be developed for construction of highly efficient Fe catalysts.

Fourthly, some other metal-based catalysts, for instance, Cu catalysts, Mn catalysts,
Co catalysts, etc., are also widely used in heterogeneous Fenton-like system for organic
pollutant degradation. The mentioned structure design strategies in this review can also

722	he applied t	o decimo o	ther metal	catalvete f	for acou	nirina e	nhanced	Fenton_1	ike cata	latic
155	be applied t	o design o	mer metal	Calarysis I	or acy	un mg v	linanceu	r chion-i	ine cata	ryuc

- 734 activity, thus promoting the development of environmental-friendly and sustainable
- 735 materials for wastewater treatment.

#### 736 **Conflicts of interest**

- The authors declare that they have no known competing financial interests or personal 737
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